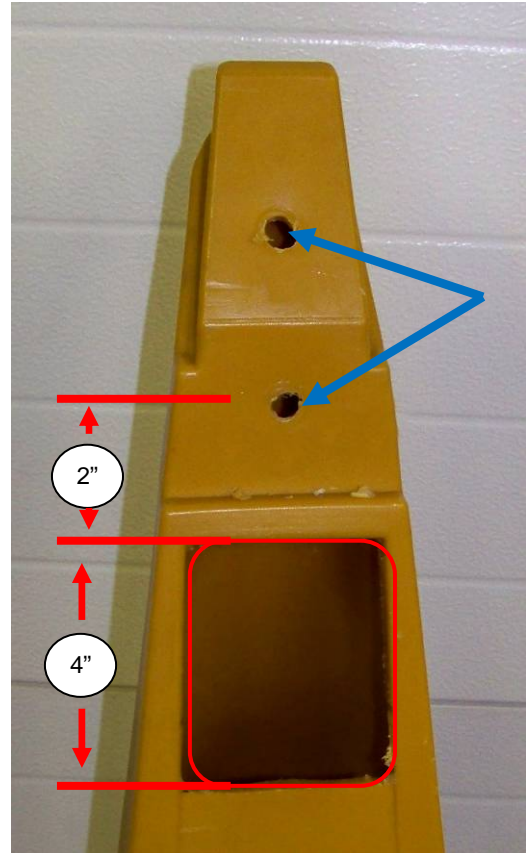


TS Calmer 15"

Manual 09052013a

Calmer 15" mounting

1. Prepare the snout for the sensor mount.
 - Remove the Calmer snout tip.
 - Cut the opening as highlighted in red.
 - Drill $7/16$ " holes as marked in blue.
2. Attach the sensor to the mounting bracket as shown.



3. Shorten the sensing arms for 15" rows.
 - Mark and drill a $.375$ " hole 4" on center from the existing hole in the shorter leg of the "hockey stick".
 - Cut off the excess arm length and round the end similar to the original shape (marked in red).



4. Attach and adjust the sensing arms to 2" wider than the row spacing as shown in the Truesight manual.
5. Insert the bracket into the snout and attach using provided button-head bolts.
6. Screw the skid plate to the snout as shown.
 - o Notch the skid to avoid the head of the button head bolt.
7. Reattach the OEM skid to the snout tip.



Sensor mounting kit

1-	B2722	-Mounting kit complete
1-	HT2722	-Bracket
4-		-Screws
2-	08200134	-Bolt Flange 5/16" x .75"
1-	HT2694	-bubble tip (not shown)
AR-	08200107	-Screws
AR-	08100101	-Cable clamp small
AR-	08100102	-Cable clamp large
AR-	08300102	-Zip ties

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